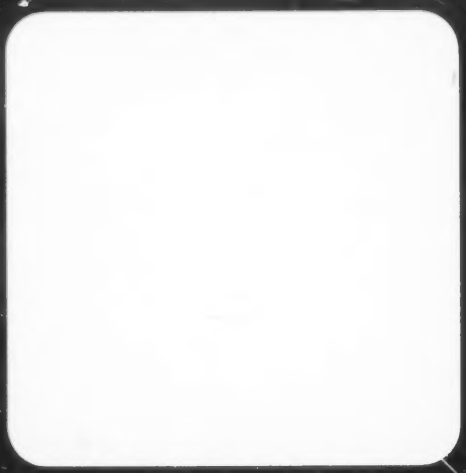
1981 Milling Directory

BUYER'S GUIDE



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1981 MILLING DIRECTORY/BUYER'S GUIDE

This 1981 Milling Directory/Buyer's Guide comprises two sections. The first is a continuation of the Directory of Milling which had its beginnings more than half a century ago and has been published by *Milling & Baking News* since 1973. The second is a Buyer's Guide of milling equipment and services, first published as a separate directory by *Milling & Baking News* in 1978.

The Milling Directory provides a comprehensive listing of companies and products in the milling industry, including daily flour milling and storage capacity, railroad service, executives in management and production, and wholesale and retail brands. The statistical summaries beginning on Page 7 detail milling capacity by largest companies, by states and by type of flour. An alphabetical listing of milling companies begins on Page 98.

The Buyer's Guide includes a complete listing of products and services for milling and an alphabetical list of companies producing and/or supplying these products to milling. Suggestions on how to use the Buyer's Guide appear on Page 101.

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This Milling Directory/Buyer's Guide is unique in that each and every listing is verified by the companies listed for accuracy. Every effort has been made to present a publication free of errors and/or omissions. In the event that errors or omissions occur, the editors of *Milling & Baking News* would greatly appreciate communications to that effect so that corrections will be made in future editions.

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UNITED STATES
Statistical Summaries

Wheat flour milling by states

(Includes soft wheat, whole wheat flour; excludes durum, rye.)

State	Number of Mills	Active Capacity in Hundredweights
Alabama	1	8,800
Arizona	1	1,000
California	10	47,225
Colorado	3	17,000
Delaware	2	472
Florida	2	15,200
Georgia	5	10,570
Hawaii	1	2,200
Illinois	8	66,160
Indiana	7	30,840
Iowa	2	11,100
Kansas (1)	18	119,850
Kentucky	8	4,135
Louisiana	2	11,000
Maryland	1	2,400
Michigan	9	26,550
Minnesota (2)	12	91,800
Missouri	8	70,498
Montana	3	13,500
Nebraska	6	28,970
New Jersey	1	6,200
New Mexico	2	650
New York (3)	14	94,450
North Carolina	14	27,280
North Dakota	1	7,000
Ohio	13	67,925
Oklahoma	4	32,000
Oregon	3	18,700
Pennsylvania	31	36,150
Puerto Rico	2	9,000
South Carolina	4	3,120
South Dakota	1	3,000
Tennessee	17	38,930
Texas	6	38,040
Utah	10	31,420
Virginia	18	21,506
Washington	4	27,550
Total	254	1,042,191

(1) Does not include 5,000 cwts under construction.
(2) Does not include 3,500 cwts under construction.
(3) Does not include 7,000 cwts under construction.

Largest wheat flour milling companies

(With active daily capacity of 10,000 cwts or more)

Company	Mills	*SWF (cwts)	**WWF (cwts)	Total capacity (cwts)
The Pillsbury Co.	8	31,300	2,500	114,900
ADM Milling Co.	12	5,000	500	95,000
ConAgra, Inc.	16	20,100	.....	95,000
Seaboard Allied Milling Corp.	9	5,400	1,000	84,600(1)
Peavey Company	8	16,900	5,400	79,700(2)
International Multifoods Corp.	6	5,400	11,100	59,900
General Mills, Inc.	8	7,200	.....	55,100
Cargill Flour Milling Division	4	.....	1,000	54,000
Dixie-Portland Flour Mills	5	16,700	192	47,000
Nabisco, Inc.	4	40,000	.....	40,000(3)
Bay State Milling Co.	5	3,000	3,550	35,000
Centennial Mills	3	12,000	2,900	27,750
Cereal Food Processors, Inc.	3	5,000	800	23,300
The Mennel Milling Co.	3	21,000	.....	21,000
Bartlett Agri Enterprises	3	3,400	.....	15,000
Fisher Mills Inc.	1	6,000	1,000	15,000
Tennant & Hoyt Co.	1	.....	1,200	11,000
Total	99	198,400	31,142	873,250

*Soft wheat flour; **whole wheat flour. (Capacity alternates, generally, with other milling capacity.)

Top 10 wheat-durum-rye milling companies

(Also includes soft wheat and whole wheat flour)

Company	Mills	Capacity in cwts
The Pillsbury Co.	8	114,900 W
ADM Milling Co.	14	108,000 WD
Peavey Company	9	99,300 WDR(2)
ConAgra, Inc.	16	95,000 W
Seaboard Allied Milling Corp.	9	91,600 WDR(1)
International Multifoods	10	77,000 WDR
General Mills, Inc.	8	55,100 W
Cargill Flour Milling Division	4	50,000 W
Dixie-Portland Flour Mills	5	47,000 W
Nabisco, Inc.	4	40,000 W(3)
Total	87	777,900 WDR

W—Wheat Flour D—Durum Products R—Rye Flour

(1) Does not include 7,000 cwts under construction at Albany, N.Y.

(2) Does not include 3,500 cwts under construction at Hastings, Minn.

(3) Does not include 2,500 cwts under construction at Buhler, Kas., and 2,500 cwts at Inman, Kas.

Active wheat flour capacity by size groups

(Includes soft wheat and whole wheat flour)

Hundredweights per day	Number of mills	Active Capacity	Inactive Capacity
Under 200	43	4,776	. . .
200-399	34	9,625	. . .
400-999	23	13,870	. . .
1,000-4,999	65	169,320	. . .
5,000-9,999	57	385,060	. . .
10,000 & over	32	459,540	. . .
Total	254	1,042,191	. . .

Durum milling by states

State	Number	Capacity in hundredweights
Louisiana	1	1,000
Minnesota	5	29,300
New York	3	18,800
North Dakota*	1	5,000
Oregon**	2	8,750
Wisconsin	1	12,000
Total	13	74,850

*Does not include 8,000 cwts under construction.
**5,000-cwt unit alternates with wheat flour.

Rye flour milling by states

State	Number	Capacity in hundredweights
Illinois	1	144
Minnesota	3	6,600
Missouri	1	350
New York	3	2,480
Ohio	1	400
Texas	1	30
Virginia	1	5
Washington	1	150
Total	12	10,159

Buckwheat milling by states

State	Number	Capacity in hundredweights
Indiana	1	80
Minnesota	1	200
Missouri	1	(inactive) 350
New York	3	1,300
Ohio	1	100
Pennsylvania	2	110
Virginia	1	96
Total	10	2,236

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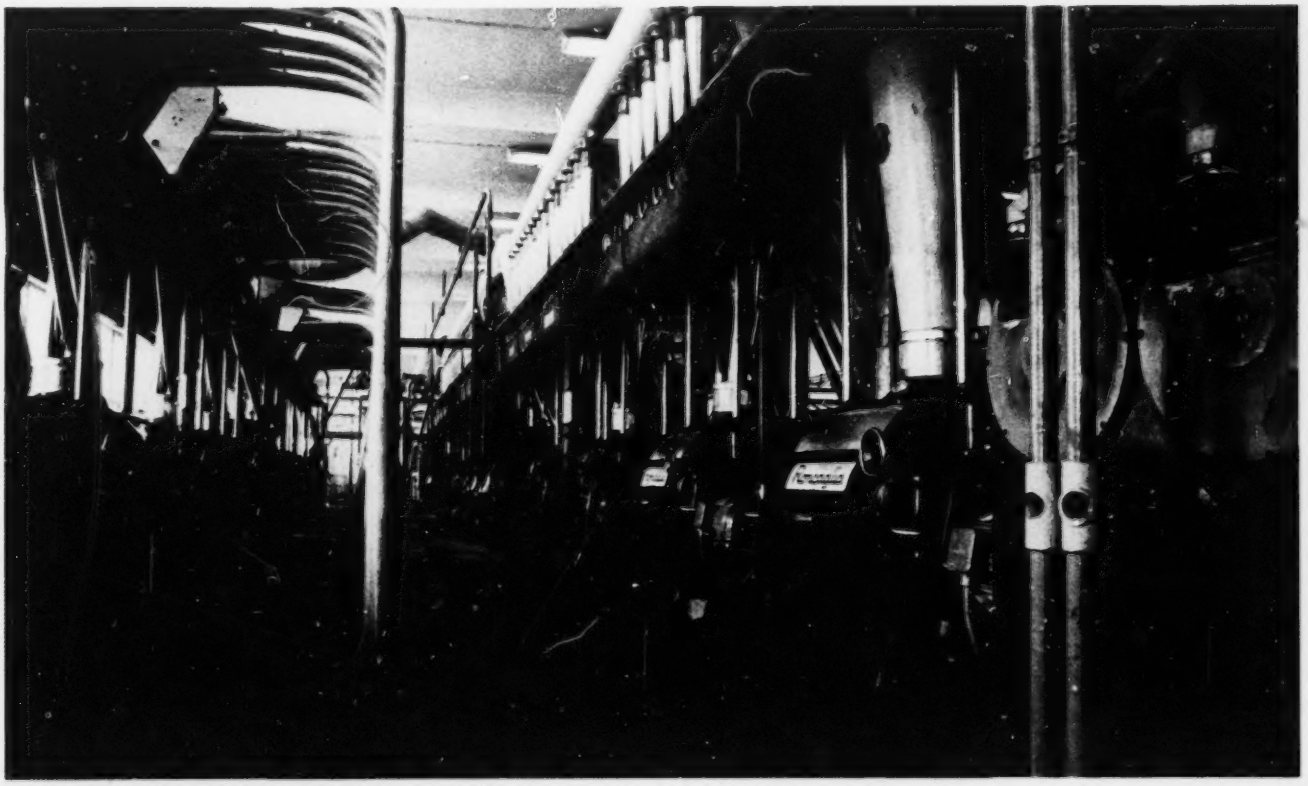

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